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Bib Data Sheet

**CONFIRMATION NO. 2373** 

SERIAL NUMBE 10/531,069	FILING OR 371(c) DATE 04/11/2005 RULE	<b>CLASS</b> 514		GROUP ART UNIT 1615		ATTORNEY DOCKET NO. 3112 US0P		
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Foreign Priority claimed			STATE OR COUNTRY JAPAN	SHEETS CLAI DRAWING 49		MS	INDEPENDENT CLAIMS 3	
Mark Chao Takeda Pharmaceuticals North America Inc Intellectual Property Department 475 Half Day Road Suite 500 Lincolnshire,IL 60069  TITLE  Controlled release preparation								
RECEIVED No	FEES: Authority has been given in Paper No to charge/credit DEPOSIT ACCOUNT No for following:				☐ All Fees ☐ 1.16 Fees (Filing) ☐ 1.17 Fees (Processing Ext. of time) ☐ 1.18 Fees (Issue) ☐ Other ☐ Credit			